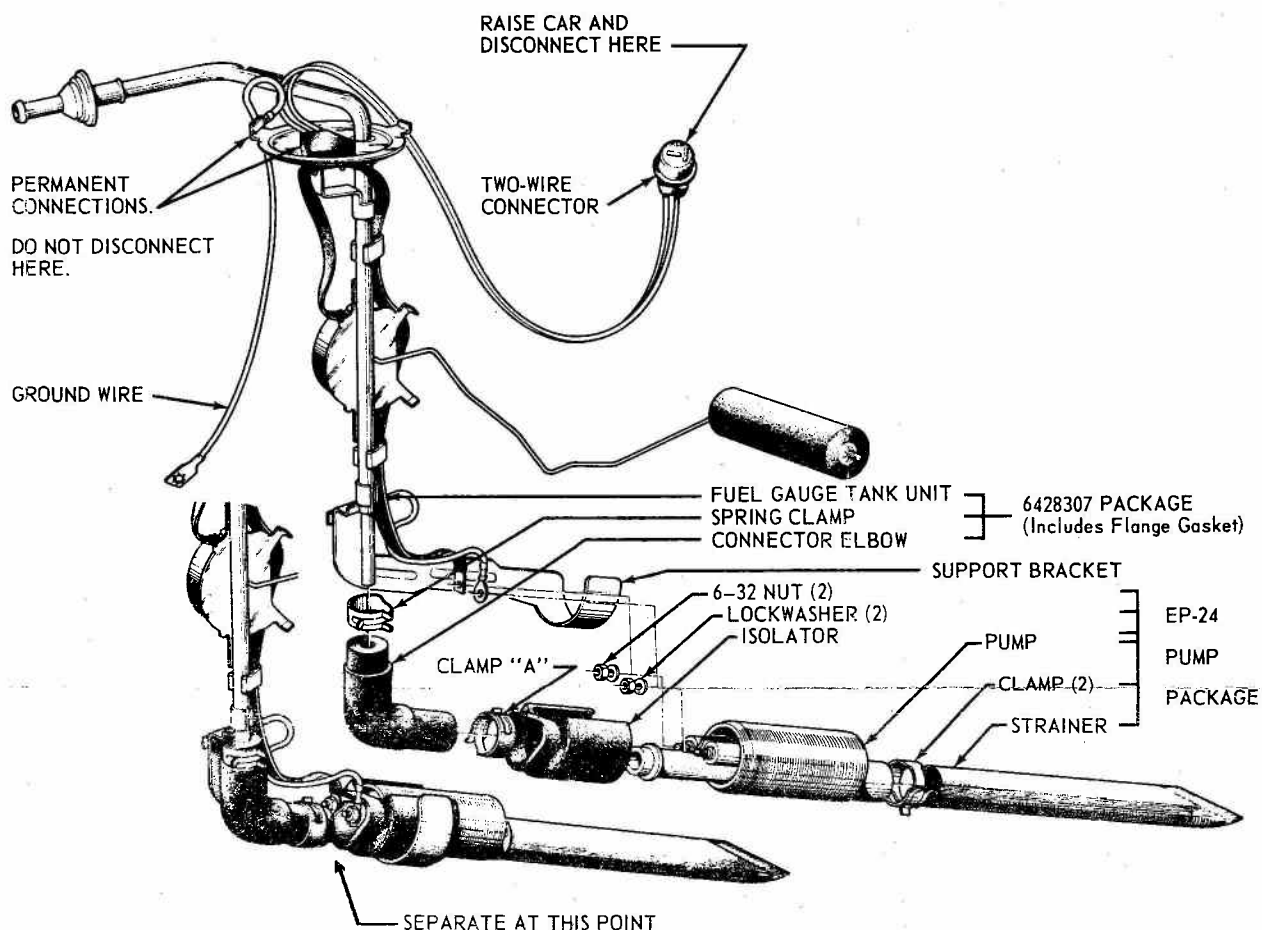




INSTALLATION INSTRUCTIONS

FOR 6428307 FUEL GAUGE TANK UNIT
TYPE EP-24 ELECTRIC IN-TANK FUEL PUMP

6417483



A. FUEL PUMP AND TANK UNIT REMOVAL

1. Raise car. Disconnect two-terminal connector forward of fuel tank. Disconnect ground wire.
2. Lower car. Pull back trunk floor carpeting. Remove five screws from access hole cover and remove cover.
3. Disconnect fuel hose from tank unit.
4. Unscrew retaining cam ring, using Wrench J-21518* and remove fuel pump-tank unit assembly.

B. FUEL PUMP REPLACEMENT

1. Remove flat wire conductor from lower plastic clip on fuel tube.
2. Squeeze clamp and pull pump straight out approximately one-half inch.
3. Remove nuts, lock washers, and conductors from pump terminals.
4. Squeeze clamp "A" and pull pump straight out to remove it from tank unit—take care to prevent bending of circular support bracket.
5. Slide replacement pump through circular support bracket until it rests against connector elbow—make

sure pump has isolator and strainer attached (supplied in service package).

6. Attach two conductors to pump terminals, using the two lock washers and nuts furnished—make certain flat conductor is attached to terminal located on side away from float arm.
7. Squeeze clamp and push pump into connector elbow.
8. Replace flat wire conductor in plastic clip on fuel pickup tube.

C. FUEL PUMP AND TANK UNIT INSTALLATION

1. Install fuel pump-tank unit assembly in fuel tank. Install retaining cam ring, using Wrench J-21518*.
2. Connect fuel hose to tank unit.
3. Install access hole cover, using five screws. Reinstall trunk floor carpeting.
4. Raise car. Connect two-wire connector. Connect ground wire to frame. Lower car.

*Wrench J-21518 available from Kent-Moore Organization, Inc., 28635 Mound Rd., Warren, Michigan 48092

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